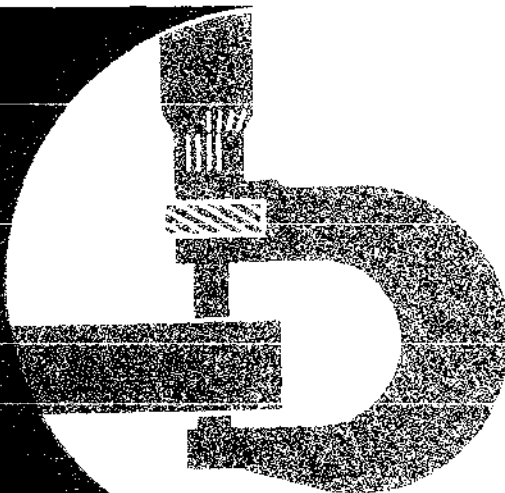


**John Deere
JD300-B
Loader and
Backhoe Loader**



TECHNICAL MANUAL

TM-1087
Litho in U.S.A.

JD300-B LOADER AND BACKHOE LOADER

Technical Manual
TM-1087 (Dec-78)

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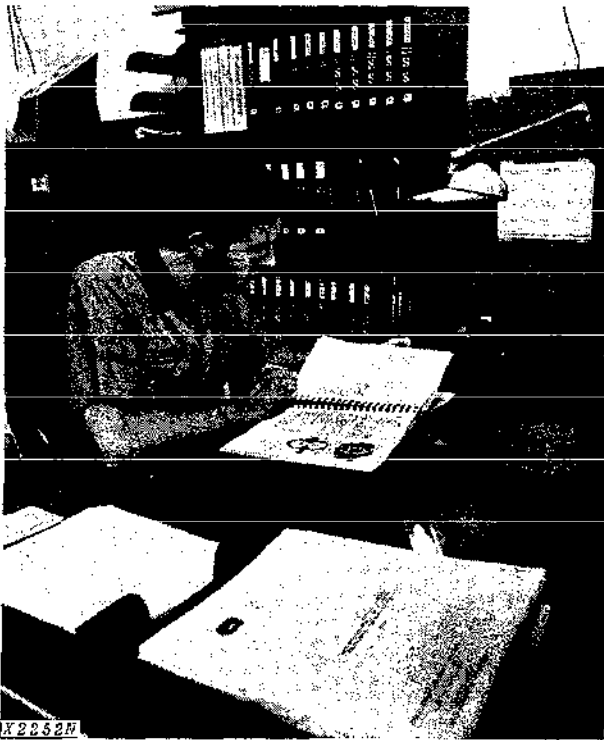
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INDEX

The specifications and design information contained in this manual were correct at the time it was printed. It is John Deere's policy to continually improve and update our machines. Therefore, the specifications and design information are subject to change without notice. Wherever applicable, specifications and design information are in accordance with SAE and ICED standards.

INTRODUCTION



Use FOS Manuals for Reference

This technical manual is part of a twin concept of service:

The two kinds of manuals work as a team to give you both the general background and technical details of shop service.

•FOS Manuals—for reference

Fundamentals of Service (FOS) Manuals cover basic theory of operation, *fundamentals* of trouble shooting, *general* maintenance, and *basic* types of failures and their causes. FOS Manuals are for training new personnel and for reference by experienced technicians.



When a service technician should refer to a FOS Manual for more information, a FOS symbol like the one at the left is used in the TM to identify the reference.

•Technical Manuals—for actual service

Technical Manuals are concise service guides for a specific machine. Technical manuals are on-the-job guides containing only the vital information needed by an experienced service technician.



Use Technical Manuals for Actual Service

This technical manual was planned and written for you—an experienced service technician. Keep it in a permanent binder in the shop where it is handy. Refer to it whenever in doubt about correct service procedures or specifications.

Some features of this manual:

- Inside front cover - "Table of Contents" and "Maintenance Without Accident".
- Section 10 - General specifications and services.
- Sections 20 through 60 - Removal, repair, testing (components removed), installation, and adjustment.
- Section 70 - Detailed explanation of system operation, diagnosis, visual inspection, testing, and adjustments.
- Specifications grouped and illustrated at the end of each section.

**Thanks very much for your reading,
Want to get more information,
Please click here, Then get the complete
manual**

JustClickHere 

NOTE:


**If there is no response to click on the link above,
please download the PDF document first, and then
click on it.**

**Have any questions please write to me:
admin@servicemanualperfect.com**

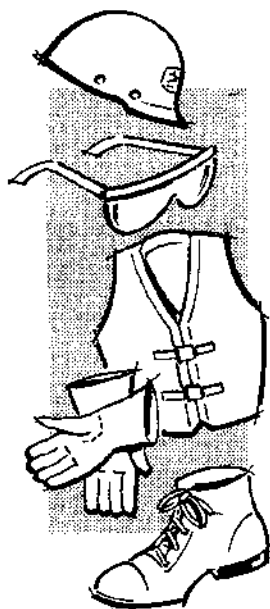
MAINTENANCE WITHOUT ACCIDENT WORK SAFELY



T27099H

 This safety alert symbol identifies important safety messages in this manual and on the loader and loader backhoe. When you see this symbol, be alert to the possibility of personal injury and carefully read the message that follows.

**EVERY EMPLOYER HAS A
SAFETY PROGRAM. KNOW
WHAT IT IS!**



T27501H

Consult your shop foreman for specific instructions on a job, and the safety equipment required.

For instance, you may need: Hard hat, safety shoes, safety goggles, heavy gloves, reflector vests, ear protectors, respirators.

Litho in U.S.A.



T27502H

BE ALERT!

Plan ahead—work safely—know how to use a first-aid kit and a fire extinguisher—and where to get aid and assistance.



T27504H

Maintenance Area

Make sure the maintenance area is adequately vented.

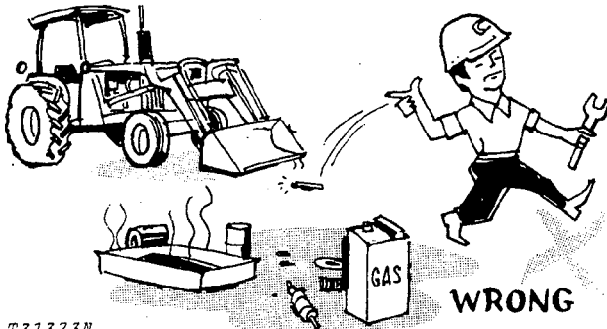
Keep maintenance area **CLEAN AND DRY**. Oily and wet floors are slippery; greasy rags are a fire hazard; wet spots are dangerous when working with electrical equipment.

Store starting aids in a cool and well-ventilated place, out of the reach of unauthorized personnel.

MAINTENANCE WITHOUT ACCIDENT

AVOID FIRE HAZARDS—

Fuel Is Dangerous!



T31373N

Don't smoke while refueling.

Don't smoke while handling highly flammable material.

Engine should be shut off when refueling.

Use care in refueling if the engine is hot.

Don't use open pans of gasoline or diesel fuel for cleaning parts. Good commercial, nonflammable solvents are preferred.

Battery Gas Is Highly Flammable!

Provide adequate ventilation when charging batteries.



T27506N

Don't check battery charge by placing metal objects across the posts.

Don't allow sparks or open flame near batteries.

Don't smoke near battery.

Flame Is Not a Flashlight!

NEVER USE OPEN FLAME AROUND THE MACHINE.

KNOW WHERE FIRE EXTINGUISHERS ARE KEPT!

Litho in U.S.A.

UNDER ALL MAINTENANCE CONDITIONS—

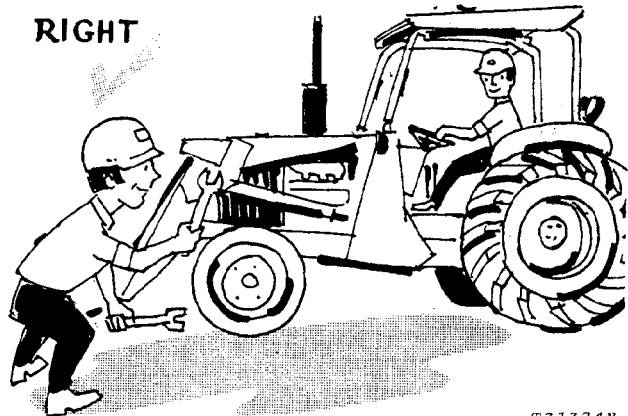
Do not perform any work on the equipment unless authorized to do so. Then be sure you know the safe and proper procedure.

Follow recommended procedures.

Never service the equipment while it is being operated.

Avoid working on equipment with the engine running.

RIGHT



T31374N

If it is necessary to make checks with the engine running, **ALWAYS USE TWO** service technicians—one, the operator, at the controls, the other checking within sight of the operator.

KEEP HANDS AWAY FROM MOVING PARTS

Support all raised equipment.

Never work under raised bucket or backhoe.

Lower bucket and backhoe to ground.

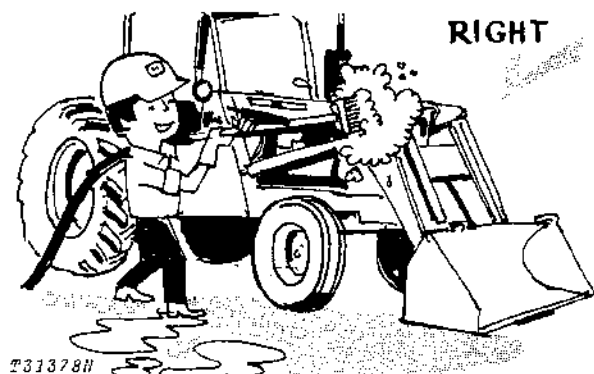
If the machine is on an incline, block it securely.

Use hoisting equipment for lifting heavy parts.

TAKE CARE! WATCH OUT FOR OTHER PEOPLE IN THE VICINITY

Wear safety glasses when drilling, grinding, or hammering metal.

SERVICING PRECAUTIONS



Keep ALL equipment free of dirt and oil.

Be sure to clean any oil, grease, mud, ice, or snow from floor of operator's compartment and stepping points.

When preparing the engine for storage, remember that inhibitor is volatile and therefore dangerous. Seal and tape openings after adding the inhibitor. Keep container tightly closed when not in use.

Don't remove the radiator cap until coolant temperature is below the boiling point. Then loosen cap slowly to the stop to relieve pressure before removing.

Periodically check exhaust system for excessive leakage.

Relieve hydraulic pressure before working on hydraulic system: shut off engine, lower bucket and backhoe to ground, and move control levers and steering wheel until no response is felt.

When checking hydraulic pressure, be sure to use the correct test gauge.

PRECAUTIONS DURING REPAIR

Before working on hydraulic system relieve hydraulic pressure.

Before repairing the electrical system, or performing a major overhaul, disconnect batteries.

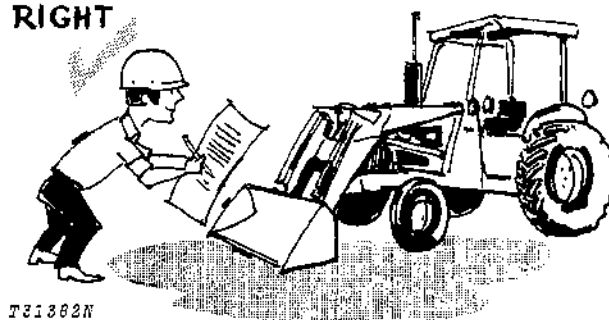
KNOW EQUIPMENT IS READY!

Check guards, canopies, safety guards — all protective devices installed on the unit. Every one should be in place and secure.

CHECK IT OUT!

- ☐ GUARDS
- ☐ CANOPIES
- ☐ SHIELDS
- ☐ PROTECTIVE DEVICES
- ☐ ROLL-OVER PROTECTIVE STRUCTURES
- ☐ SEAT BELTS, ETC.

RIGHT



Carefully inspect equipment for visual defects—leaks in fuel, lubrication, and hydraulic systems. Do not search for pressurized fluid leaks with your hands. Use cardboard or wood to search for leaks.

Section 10 GENERAL

CONTENTS OF THIS SECTION

	Page		Page
GROUP 5 - SPECIFICATIONS		GROUP 15 - LUBRICATION	
General Machine Specifications	5-1	Oils and Greases	15-1
GROUP 10 - PREDELIVERY, DELIVERY, AND AFTER-SALE SERVICES			
Temporary Machine Storage	10-1		
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Group 5 GENERAL MACHINE SPECIFICATIONS

(Specifications and design subject to change without notice. Wherever applicable specifications are in accordance with ICED and SAE Standards. Except where otherwise noted, these specifications are based on a unit equipped with 14.9-24, 6 ply rating, R4 rear tires; 11L-15, 8 ply rating, F-3 front tires; 3/4 cu. yd. (0.57 m³) utility bucket, and standard equipment.)

Power

@ 2500 engine rpm):	SAE	DIN
Gross	46 hp (34.3 kW*)	
Net	43 hp (32.1 kW)	45.7 PS

Net engine flywheel power is for an engine equipped with fan, air cleaner, water pump, lubricating oil pump, fuel pump, alternator, and muffler. Gross engine power is without fan. Flywheel power ratings are under SAE standard conditions of 500 ft. altitude and 85°F temperature and DIN 70 020 standard conditions of 760 mm Hg barometer (sea level) and 20°C temperature.

*In the International System of Units (SI), power is expressed in kilowatts (kW).

Engine: John Deere 3-cylinder diesel, valve-in-head, 4-stroke cycle

Bore and stroke	3.86 x 4.33 in. (98x110 mm)
Piston displacement	152 cu. in. (2491 cm ³)
Compression ratio	16.2 to 1
Maximum torque@ 1,300 rpm	110 lb-ft (149 Nm) (15.2 kg-m)
NACC or AMA (U.S. Tax) horsepower	17.88
Main bearings	4
Lubrication	Pressure system with full flow filter
Cooling	Pressurized with thermostat and fixed bypass
Fan	Suction
Air cleaner	Dry
Electrical system	12 volt with alternator
Batteries (two 12 volt)	Reserve capacity: 220 minutes

Engine Clutch Foot-operated, single 10 in. (254 mm) plate with reverser; single 11 in. (280 mm) without reverser

Transmission:

Constant mesh, 8 speeds forward, 8 reverse. Optional hydraulic direction reverser permits no-clutch reversing in all gears.

Gear:

Travel Speeds

	mph		km/h	
	Fwd.	Rev.	Fwd.	Rev.
1	1.3	1.6	2.1	2.6
2	1.9	2.2	3.1	3.5
3	2.9	3.3	4.7	5.3
4	4.0	4.7	6.4	7.6
5	5.3	6.2	8.5	10.0
6	7.6	8.8	12.2	14.2
7	11.2	13.0	18.0	20.9
8	15.7	18.3	25.3	29.4

Final Drives Inboard, planetary

Brakes Hydraulically actuated, fully enclosed wet-disk. Self-equalizing. Foot-operated individually or simultaneously

Hydraulic System: Closed-center

Max. pressure

2350 psi (16 203 kPa)
(165.2 kg/cm ²)

Loader control

Single-leve
Pump
Piston, constant pressure, variable-displacement
28 gpm (106 L/min) at 2500 engine rpm
Filter
25 micron steel-enclosed paper cartridge in retur

Hydraulic

Cylinders:	Bore	Stroke
Boom	2.75 in. (70 mm)	28.33 in. (720 mm)
Bucket	2.5 in. (64 mm)	27.25 in. (692 mm)
Cylinder rods	Ground, heat-treated, chrome-plated, polished	
	1.5-in. (38 mm) dia.	

Steering	Power
Turning radius (brake applied)	10 ft. 1 in. (3.07 m)
Loader clearance (brake applied)	29 ft. 6 in. (8.99 m)
Number of turns, far left to far right	3.3

Tires	Front	Rear
	11L-15, 8 ply rating, F3	14.9-24, 6 ply rating, R3
		14.9-24, 6 ply rating, R4
	7.50/8.00-16, 10 ply rating, F3	17.5L-24, 8 ply rating, R4

Wheel Treads:

Front	62 in. (1.57 m)
Rear	60 in. (1.52 m)

Dimensions:

Height to top of hood	4 ft. 7 in. (1.40 m)
Overall width without bucket	6 ft. 3 in. (1.91 m)
Overall length	14 ft. 5 in. (4.47 m)
Ground clearance (under front axle)	1 ft. 5.25 in. (438 mm)
Ground clearance, min.	12 in. (305 mm)
Overall length without 3-pt. hitch	15 ft. 4.2 in. (4.68 m)

Capacities

	U.S.	Liters
Cooling system	3 gal.	11.4
Fuel tank	19.5 gal.	73.8
Engine lubrication, including filter	9 qt.	8.5
Transmission and hydraulic system	10 gal.	37.9
Loader hydraulic system	2.5 gal.	9.5

Additional Standard Equipment:

Oil pressure indicator light
Alternator charge indicator light
Coolant temperature gauge
Key switch safety start
Lights
Differential lock
Foot throttle
Bucket-level indicator
Fuel gauge
Antifreeze
Vertical muffler with rain cap
Transistorized voltage regulator
Fenders
Fuel filter
Cushioned seat
Tachometer/hour meter
Air cleaner restriction indicator
Cigar lighter
Cold weather starting aid
Horn

SAE Operating Weight 7450 lb. (3 379 kg)

9250-A WHEEL BACKHOE SPECIFICATIONS (24 in. [610 mm] STANDARD BUCKET)

Operating Information:

Digging depth (ICED):

Maximum 13 ft. 8 in. (4.17 m)
2 ft. (610 mm) flat bottom 13 ft. 7 in. (4.14 m)
8 ft. (2.44 m) flat bottom 12 ft. 6 in. (3.81 m)

Swing arc 180 deg.

Digging force (bucket cylinder in power-dig position), ICED 7409 lb. (33.21 kN) (3 361 kg)

Digging force, crowd cylinder 4198 lb. (18.82 kN) (1 904 kg)

Reach from center of swing mast, ICED 17 ft. 5 in. (5.31 m)

Reach from center of rear axle 20 ft. 1 in. (6.12 m)

Loading height, ICED 11 ft. 3 in. (3.43 m)

Transport height 10 ft. 11 in. (3.33 m)

Hydraulic System: Closed-center

Max. Pressure 2350 psi (16 203 kPa)
(165.2 kg/cm²)

Pump 28 gpm (106 L/min)
@ 2500 engine rpm

Hydraulic

Cylinders:	Bore	Stroke	Rod Diameter
------------	------	--------	--------------

Boom	4 in. (102 mm)	32.38 in. (822 mm)	2 in. (51 mm)
------	-------------------	-----------------------	------------------

Crowd	3.5 in. (89 mm)	31.25 in. (794 mm)	1.75 in. (44 mm)
-------	--------------------	-----------------------	---------------------

Bucket	3 in. (76 mm)	26.5 in. (673 mm)	1.75 in. (44 mm)
--------	------------------	----------------------	---------------------

Swing	3.5 in. (89 mm)	8.88 in. (226 mm)	1.75 in. (44 mm)
-------	--------------------	----------------------	---------------------

Stabilizer	3.5 in. (89 mm)	15.5 in. (394 mm)	1.75 in. (44 mm)
------------	--------------------	----------------------	---------------------

Cylinder rods...Ground, heat-treated, chrome-plated, polished

Stabilizer Width:

Transport position 6 ft. 8 in. (2.03 m)

Operating position (overall) 9 ft. 8 in. (2.95 m)

Operating position (ICED) 8 ft. 6 in. (2.59 m)

Buckets:

	Width		Struck Capacity	
	in.	mm	cu. ft.	m ³
Standard	12	305	1.6	0.045
	16	406	2.6	0.074
	18	457	3.6	0.102
	24	610	4.8	0.136
	30	762	6.0	0.170
	36	914	7.2	0.204
Heavy-duty	18	457	3.6	0.102
	24	610	4.8	0.136
Ejector	24	610	4.2	0.119
Cemetery				
Special	36	914	7.2	0.204

Attachments:

Ripper tooth replaces backhoe bucket. Cast steel; 225 lb. (102 kg) tooth has hardened replaceable tip. Bolt-on rubber street pads for stabilizer pads.

Shipping weight:

With mounting parts,

without bucket 2,550 lb. (1 157 kg)

Group 10 PREDELIVERY, DELIVERY, AND AFTER-SALE SERVICES

TEMPORARY UNIT STORAGE

After receiving your unit from the factory and before putting the machine into temporary storage, perform the following checks and services.

For long term storage (over 30 days) information, consult your JD300-B operator's manual.

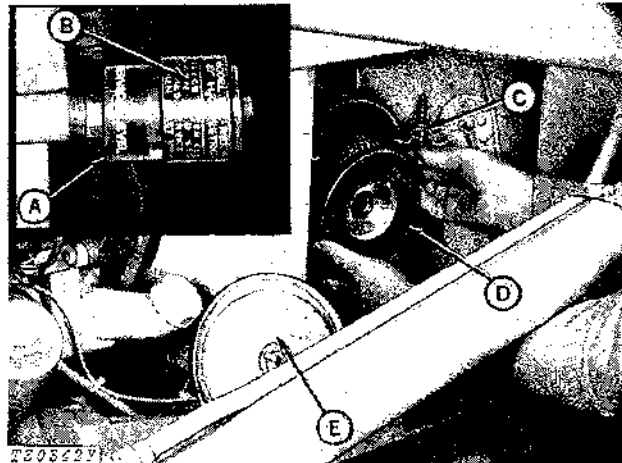
1. Check battery electrolyte level and charge the battery, if necessary.
2. Check engine coolant level. Maintain midway between the radiator core and filler neck.
3. Fill the fuel tank.
4. Check crankcase oil level. Oil must be between marks on dipstick after machine has been shut down for 10 minutes.
5. Relieve hydraulic pressure by stopping engine, lowering bucket and backhoe and operating control levers and steering wheel until system fails to respond.
6. Reduce shipping pressure of all tires to the inflation pressure listed on page 10-10-2.

PREDELIVERY SERVICE

Because of the shipping factors involved, plus extra finishing touches that are necessary to promote customer satisfaction, proper predelivery service is of prime importance to the dealer and the customer.

Use the following list when preparing a unit for delivery to the customer.

1. Air Cleaner



A—Restriction Indicator D—Element
B—Red Signal E—Cover
C—Wing Nut

Fig. 1-Air Cleaner

Check air filter restriction indicator (A). If red signal can be fully seen, remove element (D) and clean. Install a new element if necessary.

Element checked	Yes	No
-----------------	-----	----

2. Radiator

Check engine coolant level.

CAUTION: Do not remove radiator filler cap unless the engine is cool. Then loosen the cap slowly to the stop to release pressure before removing the cap.

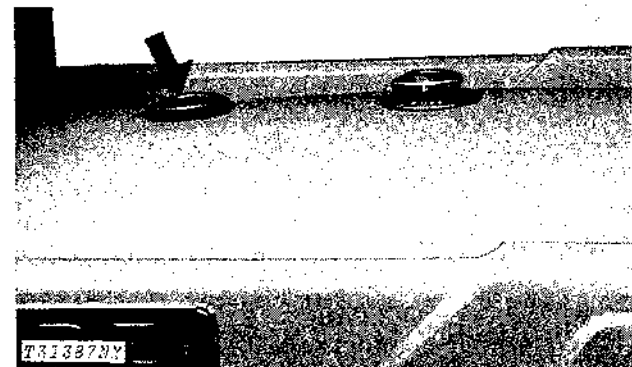


Fig. 2-Radiator Filler Cap

Maintain coolant level midway between the radiator core and the filler neck. If needed add clean soft water for warm weather or a solution of 50% clean water and 50% ethylene glycol (permanent type antifreeze with approved rust inhibitor) for cold weather. Tighten the filler cap.

Check cooling system for loose connections and leaks.

Coolant level checked ☐ Yes ☐ No

3. Batteries

Check battery electrolyte level. If distilled water is not available, use clean soft water. Avoid use of hard water. Remove foreign material from top of battery and coat terminals with petroleum jelly. Check vent holes in battery caps.

IMPORTANT: Never add water to battery in freezing weather unless engine will be run 2 or 3 hours.

Punch date code on battery.

Batteries checked ☐ Yes ☐ No

4. Tires

Check tire pressure with an accurate gauge having 1 psi (0.07 bar) graduations.

Inflate tires according to the chart below.

FRONT TIRES

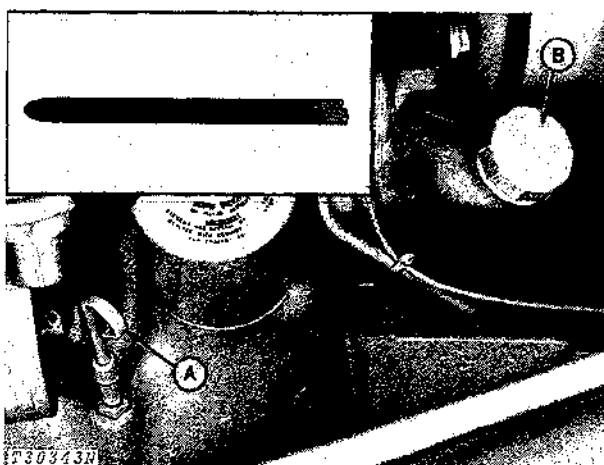
Tire Size	Type	Ply Rating	Inflation Pressure psi (bar)
11L-15	I-1A	8	40 (2.8)
7.50/8.00-16	F-3	10	56 (4)

REAR TIRES

Tire Size	Type	PR	Inflation Pressure		
			With Little Ballast or No Rear-Mounted Equipment	With Moderate Ballast or Light Rear-Mounted Equipment	With Maximum Ballast or Heavy Rear-Mounted Equipment
14.9-24	R-3	6	20 psi (1.4 bar)	22 psi (1.5 bar)	24 psi (1.7 bar)
14.9-24	R-4	6	20 psi (1.4 bar)	22 psi (1.5 bar)	24 psi (1.7 bar)
17.5L-24	R-4	8	20 psi (1.4 bar)	22 psi (1.5 bar)	24 psi (1.7 bar)

Tire pressure checked ☐ Yes ☐ No

5. Crankcase Oil Level



A—Dipstick

B—Oil Filler Cap

Fig. 3—Crankcase Oil Level

Check crankcase oil level with machine on level ground. (Allow a minimum of 10 minutes for the oil to drain down before checking.) If oil level is at or below bottom mark on dipstick, add oil specified on page 10-15-1 to bring oil level to between marks on dipstick. Do not operate engine with oil level below the bottom mark.

Crankcase oil level checked ☐ Yes ☐ No
Oil added ☐ qts (L)

6. Transmission-Hydraulic Oil Level

Check transmission-hydraulic oil level.



Fig. 4-Transmission-Hydraulic System Dipstick Resting On Top Threads



Fig. 5-Transmission-Hydraulic System Filler Cap

Run engine two to three minutes to fill oil circuits. Check oil level with machine on level ground, engine running at slow idle, rockshaft and any equipment lowered, reverser lever (if equipped) locked in neutral, parking brake engaged (if equipped), range shift lever in park, and clutch engaged. Remove dipstick and wipe oil off. Insert dipstick with cap resting on threads of tube (not screwed in place). If oil level is down to bottom mark on dipstick, add oil. Remove filler cap on rockshaft housing and add oil specified on page 10-15-1 to bring oil level to top mark on dipstick.

Oil level checked
Oil added

Yes No
qts. (L)

7. Fuel Tank

Fill fuel tank with correct fuel. Check action of fuel gauge.

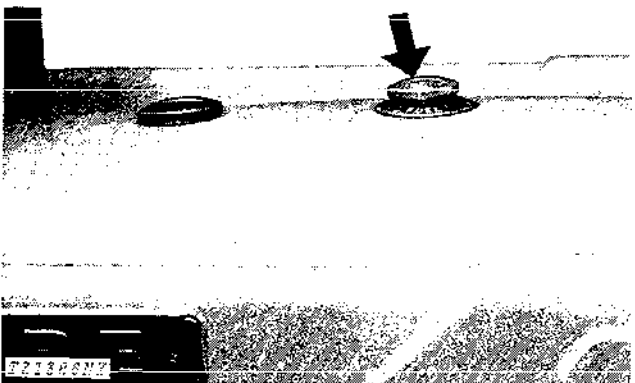
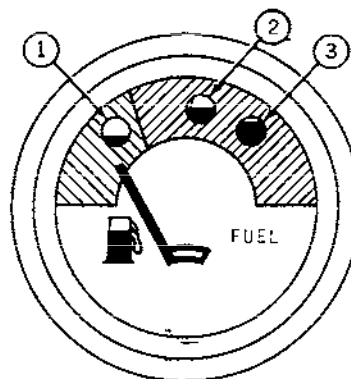


Fig. 6-Fuel Tank Filler Cap



T81392

1—Empty Tank

2—Half Full Tank

3—Full Tank

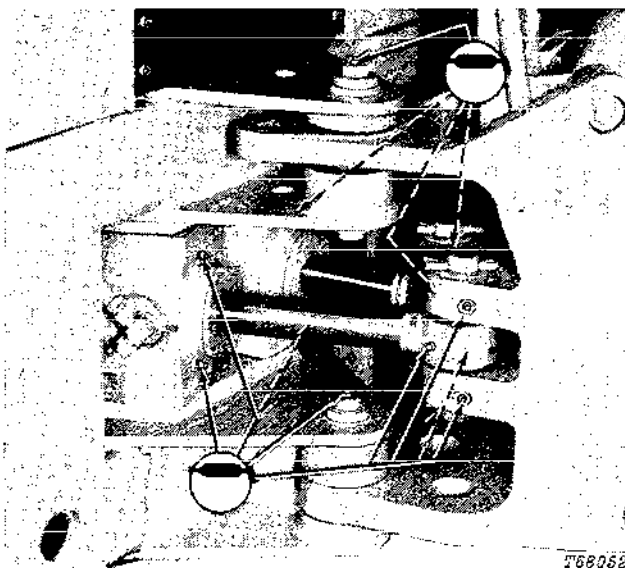
Fig. 7-Fuel Gauge

Fuel tank filled
Fuel gauge checked

Yes No
Yes No

8. Grease Fittings

All grease fittings were lubricated and checked before the unit left the factory. However, to insure customer satisfaction, check each fitting shown on the following pages. Lubricate, if necessary, with John Deere Multi-Purpose Grease or an equivalent.

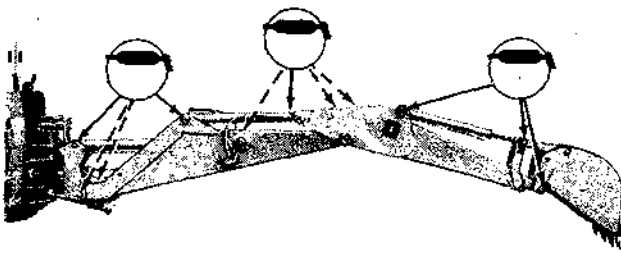


T88052

Fig. 8-Backhoe Pivot Points (12 points)

Lubrication required

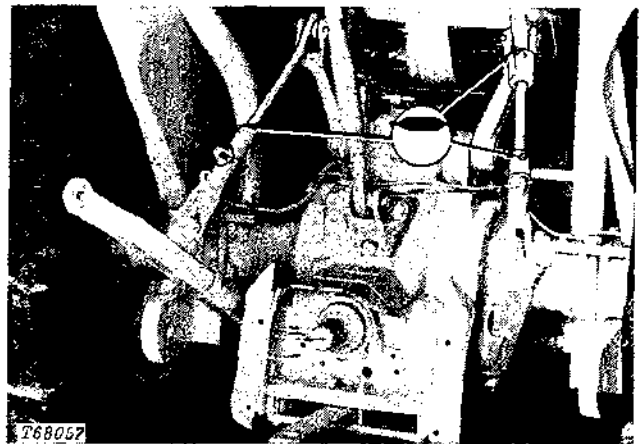
Yes No



T68051Y

Fig. 9-Backhoe Boom Pivots (11 points)

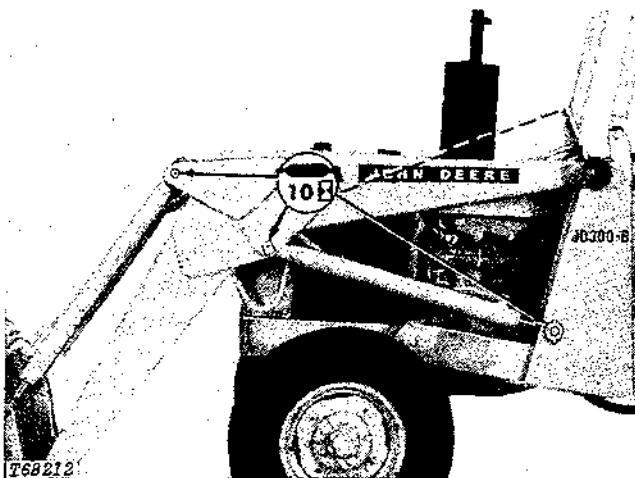
Lubrication required Yes No



T68052

Fig. 12-3-Point Hitch (3 points)

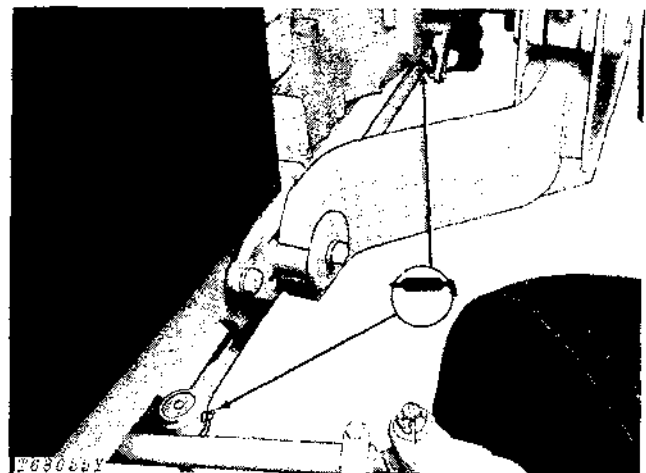
Lubrication required Yes No



T68212

Fig. 10-Loader Pivot Points (4 points)

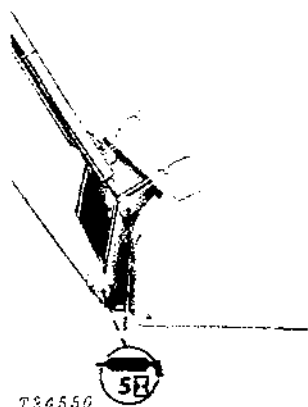
Lubrication required Yes No



T68053Y

Fig. 13-Drag Links (2 points)

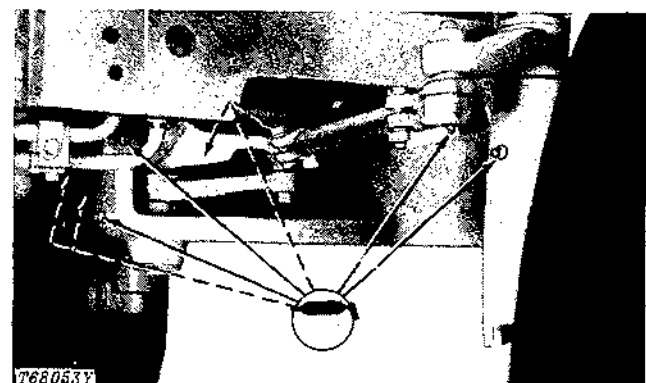
Lubrication required Yes No



T36559

Fig. 11-Bucket Pivots (4 points)

Lubrication required Yes No



T68053Y

Fig. 14-Front Axle Pivot Points (8 points)

Lubrication required Yes No

9. Air Intake Hoses

Check clamps on hoses connecting air cleaner and engine. Tighten hose clamps where necessary. Inspect hoses for cracks.

Intake hoses checked Yes No

10. Alternator-Fan Belt Tension

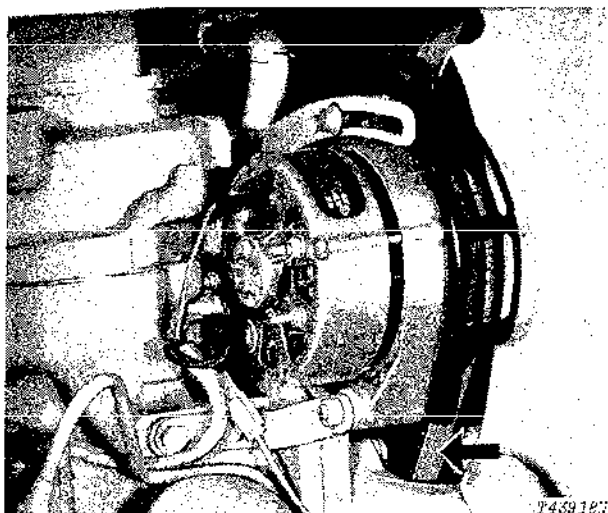


Fig. 15-Alternator-Fan Belt Tension

Check alternator belt tension. Loosen the alternator bracket and adjusting cap screws. Apply outward force to the FRONT alternator frame until 20 lb (9 kg) force on the belt midway between the pulleys will deflect the belt 3/4 inch (19 mm). If a strand tension gauge is used, strand tension must be 90 lb. (41 kg).

IMPORTANT: Do not pry on the rear half of the alternator housing.

Belt tension checked Yes No

11. Engine Speeds

Check engine speeds.

Slow idle - 825 rpm
Fast idle - 2650 rpm hand throttle
2800 rpm foot throttle

If adjustment is needed, see page 10-10-20.

Engine speeds checked Yes No

12. Fuel Filter

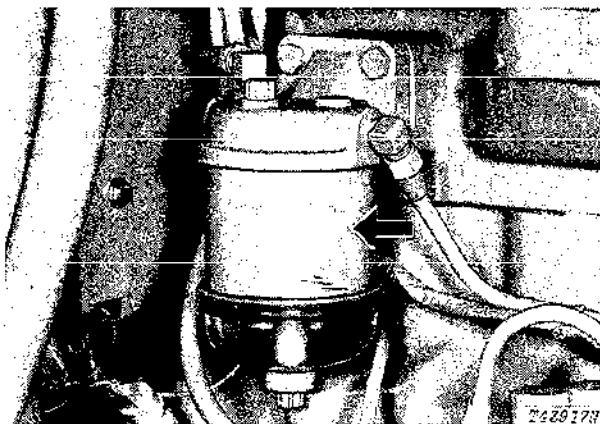


Fig. 16-Fuel Filter

Check fuel filter for sediment and drain if necessary.

Fuel filter checked Yes No

13. Indicator Lights and Gauges

Check operation of indicator lights.

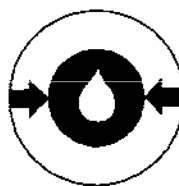


Fig. 17-Engine Oil Pressure Indicator Light

If light glows red when engine is running, stop engine immediately and determine cause.



Fig. 18-Alternator Indicator Light

Light glows red when alternator is not charging. When light goes on with engine running, stop engine and determine cause.

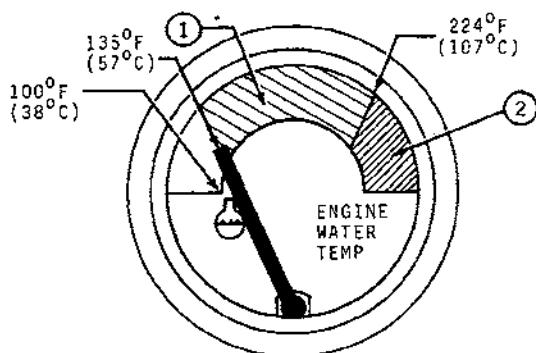


T52798N

Fig. 19-Parking Brake Indicator

Indicator light will glow when key switch is on and parking brake is engaged.

Check operation of the engine coolant temperature gauge.



T43920N

1—Operating Range

2—Overheat Range

Fig. 20-Water Temperature Gauge

NOTE: Fuel gauge is on page 10-10-3.

Indicator lights and
gauges checked

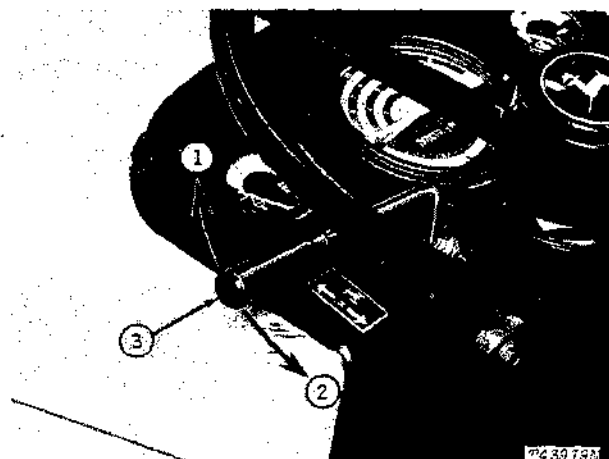
Yes No

14. Reverser

The reverser unit allows the operator to change the direction of travel "on the go" without declutching or shifting gears.

Note and correct any reverser malfunctions.

See page 10-10-22 for reverser speed of shift adjustment.



1—Forward

2—Reverse

3—Neutral

Fig. 21-Reverser Lever

Reverser checked

Yes No

15. Differential Lock

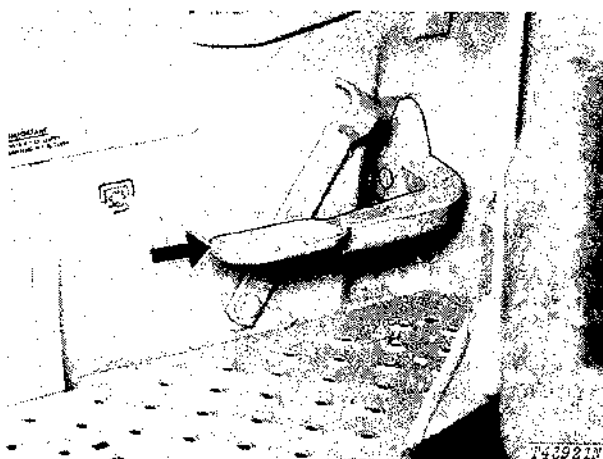


Fig. 22-Differential Lock Pedal

Check the differential lock operation.

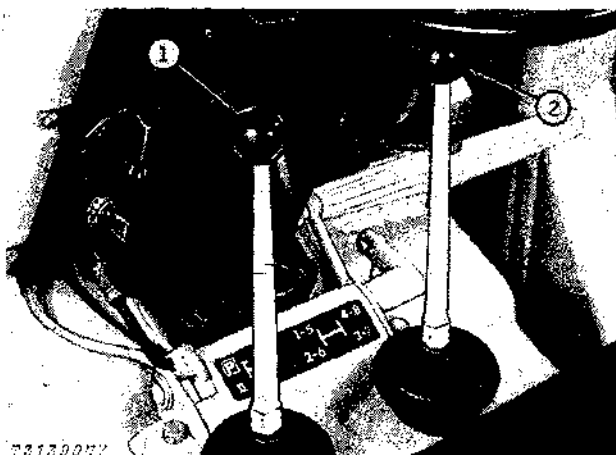
While driving straight ahead push down the differential lock pedal. Hold the pedal down. Turn the steering wheel slightly. The operator will feel steering resistance if differential lock is working correctly.

The differential lock will automatically disengage when the pedal is released if traction for both rear wheels is equal. Unequal traction will keep the lock engaged.

Differential lock checked

Yes No

16. Transmission Shifting



1—Range Shift Lever 2—Gear Shift Lever

Fig. 23-Transmission

Check the operation of the unit in all ranges and gears.

Correct any malfunctions.

Transmission shifting checked Yes No

17. Brakes

Check operation of brakes.



Fig. 24-Hydraulic Brakes

To stop the machine, push down both brake pedals. The machine must not pull to one side when stopping.

Turn to the left (L.H.). Push down the left (L.H.) brake pedal as you turn. Turn to the right (R.H.). Push down the right (R.H.) pedal as you turn.

The operator must feel the braking action pulling the machine to the left (L.H.) or right (R.H.). Brake action must be the same for both brakes.

Hydraulic brakes checked Yes No

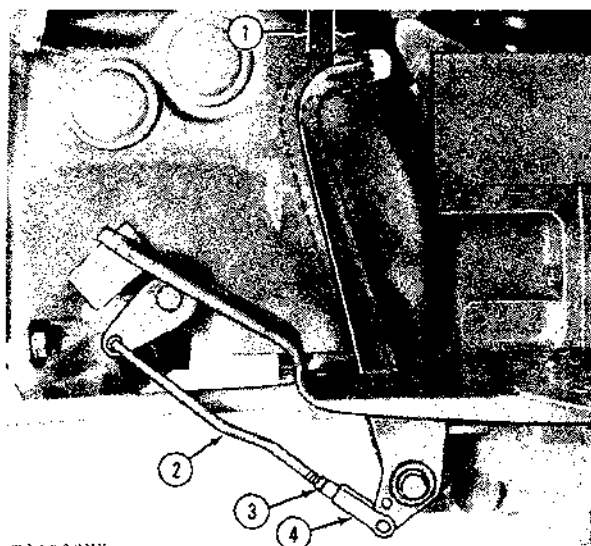
18. Clutch Pedal Free Travel

Without Reverser

Check the free travel of the clutch pedal. Free travel (1, Fig. 25) must be 1/2 in. (13 mm) to 1 in. (25 mm).

IMPORTANT: Do not operate the machine when the free travel of the clutch pedal is less than 1/2 inch (13 mm).

See page 10-10-25 for adjustment of free travel.



1—Specified Free Travel 3—Jam Nut
2—Clutch Rod 4—Yoke

Fig. 25-Clutch Pedal Free Travel
(Without Reverser)

With Reverser

Check the free travel of the clutch pedal. Push the pedal down to the bottom of the first stage detent. In this position the throwout bearing will be against the clutch fingers. The top right (R.H.) edge of the rear of the pad of the clutch pedal must be 5-1/4 in. (133 mm) to 5-3/4 in. (146 mm) from the front of the bolting flange of the clutch housing. See 1, Fig. 26.

If free travel is more than 5-3/4 in. (146 mm), see page 10-10-25 for adjustment.